



Cascade Pacific

Essential Oils

Industries We Serve

Oral and Dental Care: Global oral hygiene and dental care industry is the major consumer of our mint oils. Products include toothpaste, mouthwash, dental floss, denture cleansers and breath freshener mints.

Candy and Confectionery: Our mint oils are used as a flavoring agent in food applications, primarily candy and confections such as chocolate confectionery, sugar confectionery, gums and cereal bars.

Cosmetics and Personal products: Our mint oils are used in personal hygiene products, shaving products and skin care products.

Fragrances and Flavors: Our mint oils are also used in the flavor and fragrance formulations which go into various consumer products.

Pharmaceutical: Our mint oils are used in a variety of pharmaceutical applications including:

- Over the counter products for short-term relief of minor sore throat or minor irritation of throat and mouth (cough medicines and lip balms).
- Product applications (creams) to reduce skin itching.
- Analgesic preparations to relieve minor aches and pains.
- Decongestants for chest and sinuses (creams and nose inhaler).



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About Us

Cascade Pacific Essential Oils is a vertically integrated producer of premium quality U.S. peppermint oil, spearmint oil and other essential oils. We grow our peppermint and spearmint in the fertile valleys near the Cascade Mountains of the Pacific Northwest (United States), with pure water fed by mountain glaciers, and fresh, moist air from the Pacific

Ocean. The rich volcanic soil and perfect climate conditions along the east slopes of the Cascade Mountains provides the optimum mix of essential nutrients and the best environment for growing some of the highest quality peppermint and spearmint in the world. As a result, our peppermint oil and spearmint oil is pure and natural, and has a smooth flavor that is crisp and cool. Because we grow and process all of our own peppermint and spearmint, we are able provide a consistent supply of the finest quality peppermint oil and spearmint oil to our customers.





Our Farms & Facilities

We produce several thousand acres of peppermint and spearmint, and our essential oil distillation facilities are some of the largest in the world in both capacity and size.

In particular, our distilleries are powered by several large boilers and we convert thousands of tons of mint hay into several hundred thousand pounds of mint oil on an annual basis.

We also have a state-of-the-art laboratory with a gas chromatograph (GC) coupled with a mass spectrometer (MS) to identify the chemical composition and the purity of the oil.

Our peppermint oil, spearmint oil and other essential oils are stored in state-of-the-art climate controlled warehouses that allows us to have a year-round stable supply of essential oils at affordable and consistent prices.

Additionally, our peppermint oil, spearmint oil, and other essential oils are rigorously inspected and checked, and our food safety system conforms to audit and quality control protocols for tracing/recall at every step of the production process.

Furthermore, through our modern custom blending and filtering tanks and our fractional distillation column, we can blend or rectify our mint oils to meet various specifications requested by customers.



Stewardship and Sustainability

To help prevent and control pests and diseases, Cascade Pacific Essential Oils utilizes an active “integrated pest management” or IPM program, which is an environmentally sensitive approach to pest and disease management that relies on a combination of practices that reduce impacts to people, property, and the environment. In particular, we monitor our crops for pests and identify them accurately. We also have sustainable pest and disease prevention programs in place such as planting rotational crops that naturally repel harmful pests, selecting pest-resistant varieties, planting pest and disease free rootstock, and using natural predators to reduce populations of damaging pests. As a last resort, we utilize targeted and selective low impact crop protection chemicals that protect beneficial insects and have minimal impact on the environment.



Additionally, we use state-of-the-art global positioning satellite guided tractors to decrease fuel consumption and reduce carbon or greenhouse gas emissions into our atmosphere.

Moreover, our modern and efficient irrigation systems deliver the optimum amount of water and crop nutrients, which helps to conserve our precious water resources while ensuring efficient and high quality production.

Furthermore, Cascade Pacific Essential Oils takes pride in maintaining areas of its farms for wildlife habitat, thus providing pockets of native vegetation habitat for birds, coyotes, deer and other wildlife.

