

19.06.2012

To: (Company to be concerned)

### Request for Quotation

1.The Goods will be supplied to (The Owner) and will be used for their Plant.

2.Goods to be supplied

	<u>Name</u>	<u>Quantity</u>
Item 0001	Blade (Dw. No. 1326031-1)	2 pcs
Item 0002	Blade (Dw. No. 1326031-2)	2 pcs
Item 0003	Blade (Dw. No. 1326032-1)	6 pcs
Item 0004	Lower Knife (Dw. No. 163-RSHR-100-00-B1)	2 pcs
Item 0005	Upper Knife (Dw. No. 163-RSHR-100-00-B2)	2 pcs

( Material: REF attached drawings)

3.Quotation Validity Three (3) months from the submitted date

4..Delivery terms

F O B (including Export packing and Vanning),Local Port of actual manufacturers country.

The Seller shall note and carry out all necessary actions for export of the Goods on the Basis that the Goods are shipped directly to the country of the Owner regardless the Delivery terms.

5. Currency

Yen or US\$

6.Payment terms

One hundred percent (100%) of the Contract price shall be paid by Telegraphic Transfer Remittance (TTR) within thirty(30) days after the Buyer's receipt of invoice and shipping documents.

7.Inspection

The following test and inspection shall be performed by the Seller in accordance with Seller's standard.

- ① Dimensional inspection  
Measure the dimensions with the detail drawing.
- ② Material Inspection  
Check the chemical compositions and mechanical properties
- ③ Hardness Test

8. .Export Packing

Export packing information (L x W x H and weight) shall be stated in your quotation

9. Other conditions

Refer to attached " GENERAL CONDITIONS OF PURCHASE"(No.GC-ISI-S-005)

10. Contact Person in ISI

Mr. - - - - .

11. Special Conditions

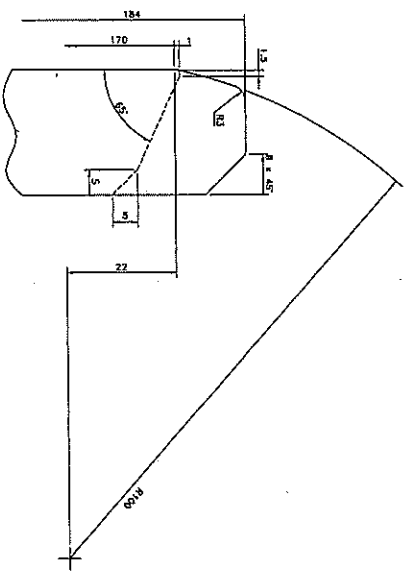
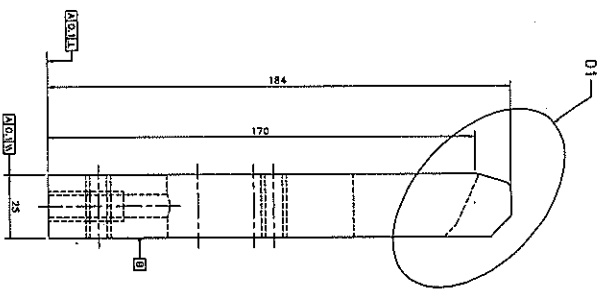
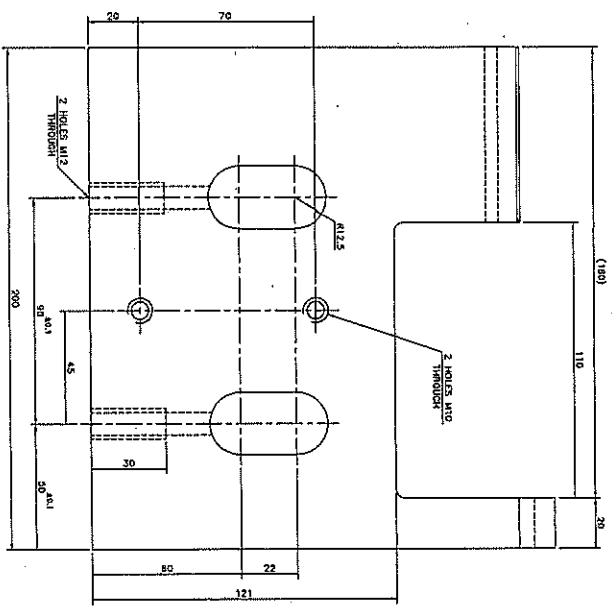
!) The quotation should be based on the attached drawings( size, material, hardness).

Equivalent materials are acceptable, provided that the offered materials should be stated on the quotation.

ITEM	DESCRIPTION	QTY	MATERIAL	WEIGHT	REMARKS
TOTAL					

- NOTES:-
- 1) MATERIAL :- ASTM A491 GR. H11
  - 2) WEIGHT :- 6.7 KGS.
  - 3) THE BLADE IS DESIGNED TO CUT STEEL AT ROOM TEMPERATURE (ROR C)
  - 4) HAVING 1050H/PMN COULD STRENGTHEN BY MAX. CROSS-SECTION
  - 5) PRESS CUTTING SPEEDS AND HOPES ONLY WITH THE AD OF TEMPERATE IN STEPS OF 2MM EACH
  - 6) THE PRE-COMPOUND BLADE WITH SCHEDULE ON DRAWING.
  - 7) QUANTIFIED AND TEMPERED TO HRC 52 TO 56

Item 0001  
Qty: 2 PC



REQDST No. 230195	REV	DATE	DESCRIPTION	BY	CHKD	APP
	0	19/12/11	SEPARATE DRG. FOR EACH REQ. OF PING. 1328231			
	1		MODE & RECOMMENDED FOR Q&A STEEL TEMPLATE			
	2		REVISIONS			
	3					
	4					
	5					
	6					
	7					
	8					
	9					
	10					
	11					

DESIGNER	DATE	SIGNATURE
19/12/11		
CHECKED	DATE	SIGNATURE
19/12/11		
APPROVED	DATE	SIGNATURE
19/12/11		
SUPERVISOR	DATE	SIGNATURE

PROJECT NO. 1328031-1

SCALE: 1:1

TITLE: FINISHING STEEL DRG. H&L

GROUP AND CHIPPING SHEAR ("B" LINE)

BLADE (CROSS-SECTION)

DRG. No. 1328031-1

REV. No. 1-7862

SHEET No. 1 OF 1

SCALE: 1:1

REV. No. 0

(A)

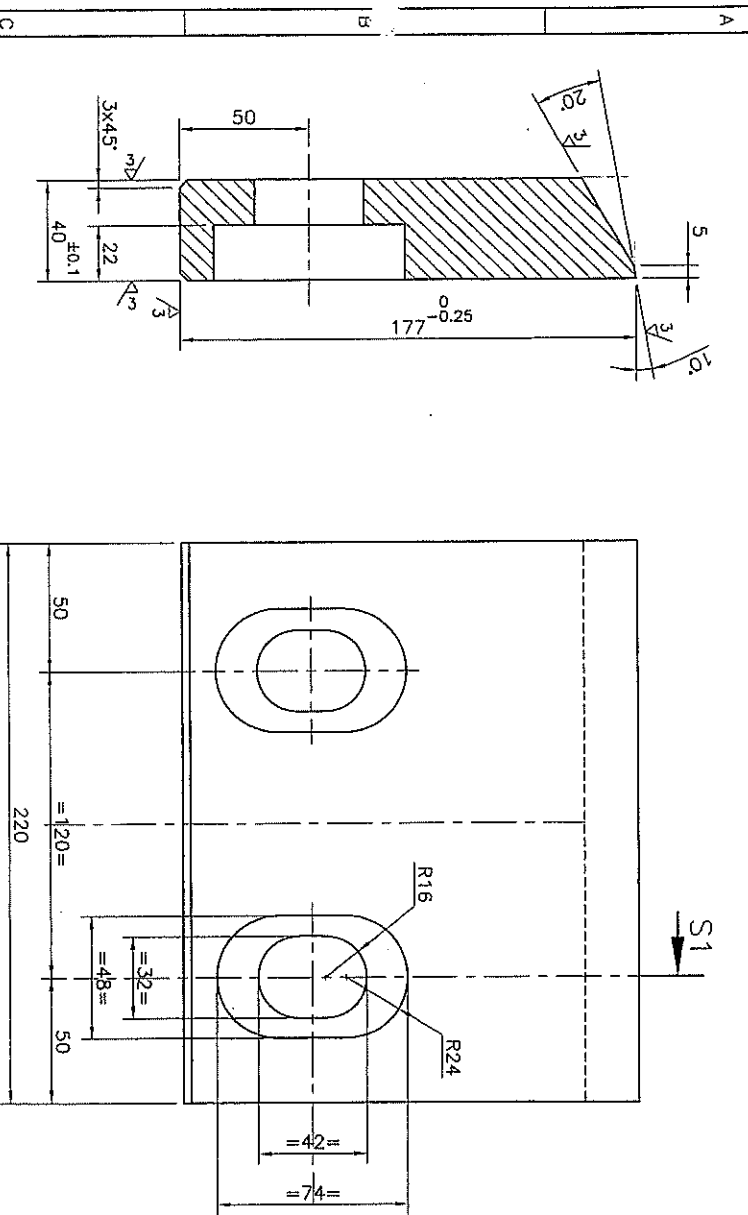




Item No.	DESCRIPTION	QTY.	MATERIAL	WT. kg TOTAL	REMARKS

- NOTES:-
- 1) MATERIAL : ASTM A681 GRADE H11 OR X38CrMoV51 (DIN 17350).
  - 2) HARDENED AND TEMPERED TO 46-50 HRC.

*Handwritten:* Item 0004  
Qty = 2 pc



SECTION S1S1

(A)

REV	DATE	DESCRIPTION	DRN	CHD	APP
REVISIONS					
ITEM CODE		ASSET NO.	AREA / EQUIP. No.		
MS065010032		163-008-CSRS			
TOLERANCES UNLESS SPECIFIED OTHERWISE					
ANGULAR DIMS					
OVER/UND TOL.		H/V/C TAB.		DO NOT SCALE	
30 120 ±0.3 ±1.0		6 ±0.1 ±0.5		DRAWN	
6 30 ±0.2 ±0.5		30 ±0.2 ±1.0		WILLIE	
1 6 315 1000 ±0.8 ±2.0		1 6 315 1000 ±0.8 ±2.0		CHECKED	
6 30 ±1.0 1000 2000 ±1.2 ±3.0		6 30 ±1.0 1000 2000 ±1.2 ±3.0		SHYAM	
30 120 ±2.0 2000 4000 ±2.0 ±3.0		30 120 ±2.0 2000 4000 ±2.0 ±3.0		APPROVED	
20 1400 ±3.0 4000		20 1400 ±3.0 4000		HARI	
				28/05/08	
SCALE : 1:2					
TITLE : CROPPING & CHOPPING SHEAR CSI 80 LOWER KNIFE					
Q No. 3-8073 SHT No. 1 OF 1 SIZE A3					
DRG No. 163-RSHR-100-00-B1 REV. 0					
SUPPLIER DRG. No. 2917-00116					

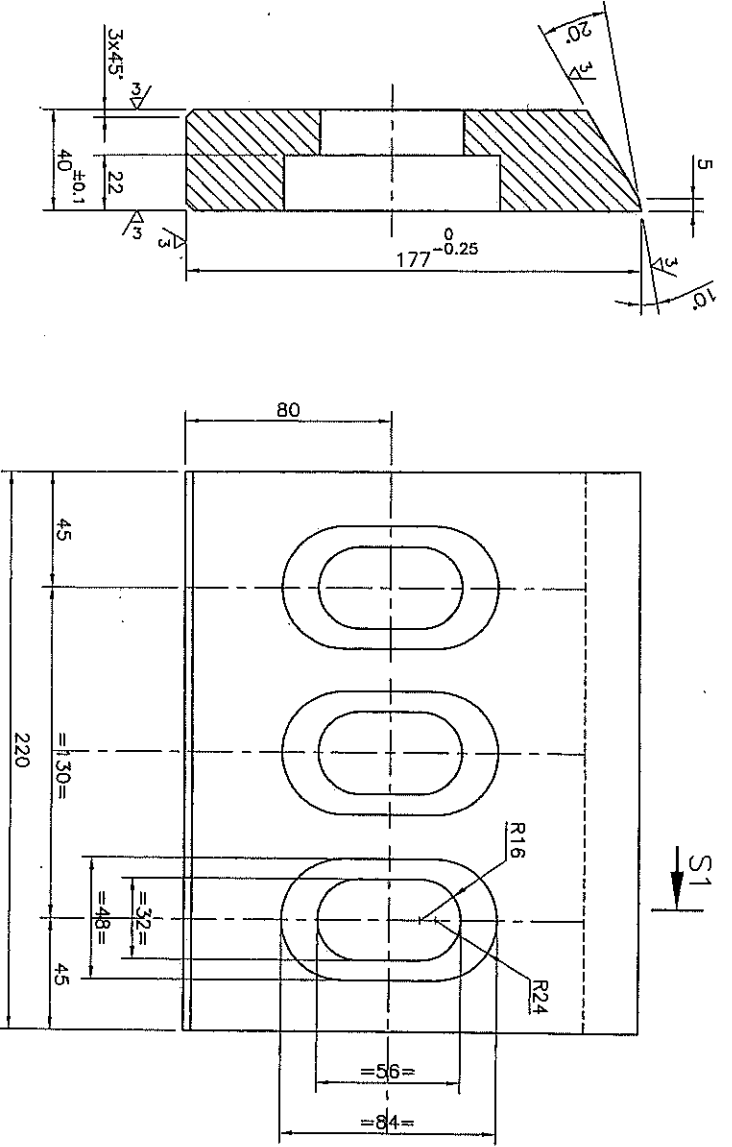
SC	REFERENCE DWG. No.	REV
5		

Item No.	DESCRIPTION	QTY.	MATERIAL	WL kg TOTAL	REMARKS

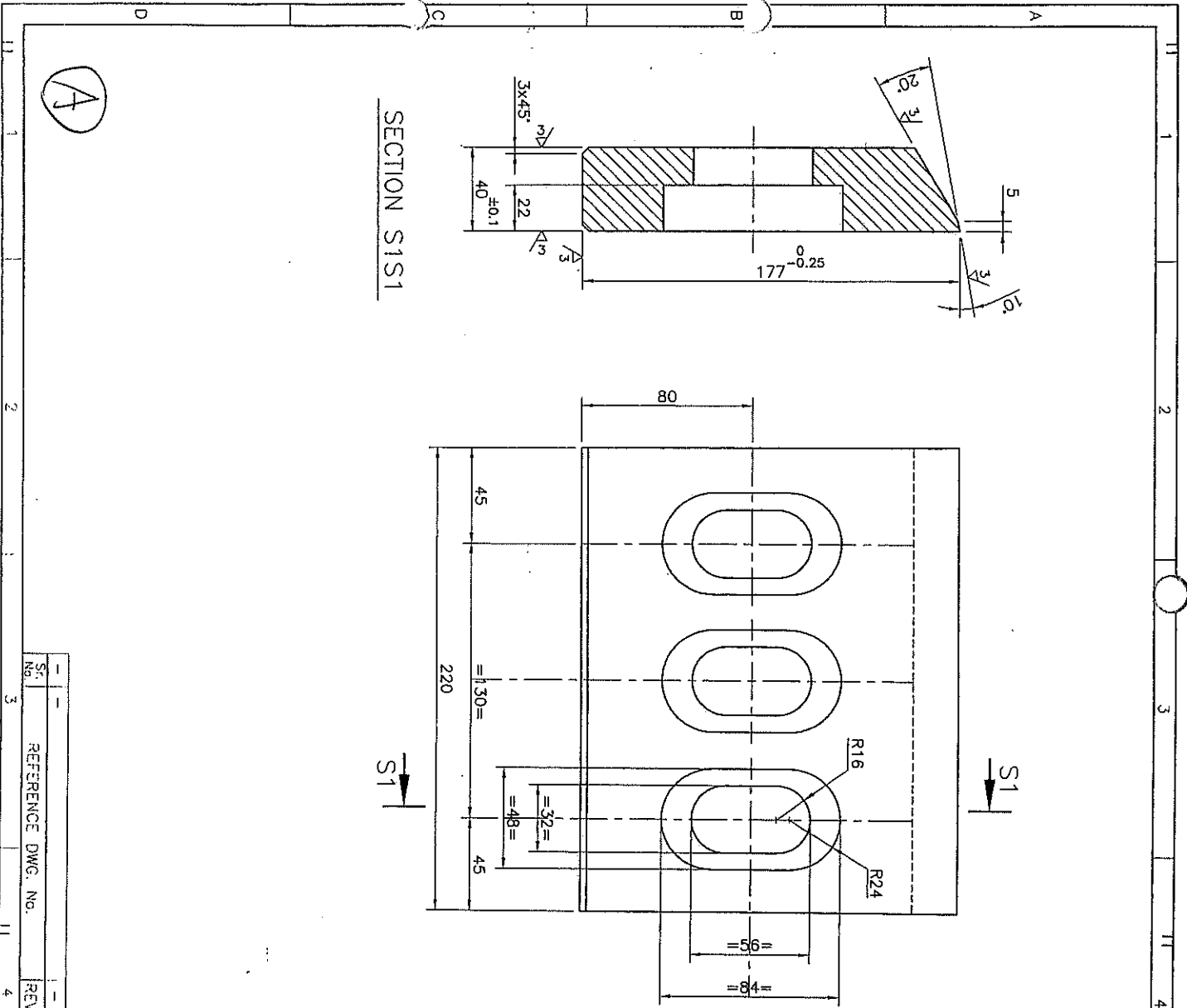
NOTES:-

- 1) MATERIAL : ASTM A681 GRADE H11 OR X38CrMoV51 (DIN 17350).
- 2) HARDENED AND TEMPERED TO 46-50 HRC.

*1 km 0005*  
*Q1 Qty = 2 PC*



SECTION S1S1



REV	DATE	DESCRIPTION	DRN	CHD	APP
-	-	-	-	-	-

ITEM CODE: MS065010033  
ASSET NO.: 163-008-CSRS  
AREA / EQUIP. No.:

ANGULAR DIMS	LINEAR DIMENSIONS	N/C	FAB.	DO NOT SCALE	NAME	DATE	SIGNATURE
30	120	±0.1	±0.5		DRAWN	28/05/08	WILLIE
6	30	±0.2	±0.5		CHECKED	28/05/08	SHYAM
1	45	±1	±1.0		APPROVED	28/05/08	HARI
6	30	±10	±200	±1.2			
30	120	±30	±200	±1.2			
120	420	±30	±200	±3.0			

GENERAL NOTES:  
ALL DIMENSIONS ARE IN MM UNLESS SPECIFIED OTHERWISE.  
SURFACE FINISH OF MACHINED FACES TO BE AS SPECIFIED, UNLESS SPECIFIED OTHERWISE.  
ALL SHARP EDGES TO BE CHAMFERED TO 0.5x45(DIA).  
ALL SHARP CORNERS SHALL HAVE ROUNDS 0.5 (MAX).  
REMOVE BURRS FROM ALL FEATURES ALL GAS CUT EDGES SHALL HAVE SURFACE FINISH  $\sqrt{16}$  OR BETTER.  
MACHINE ALL OVER.

ST. NO.	REV	REFERENCE DWG. No.	DRG. No.	SHT No.	SIZE
1	-	163-RSHR-100-00-B2	3-8072	1 OF 1	A3

TITLE :  
CROPPING & CHOPPING SHEAR CSI 80  
UPPER KNIFE

SCALE : 1:2  
SUPPLIER DRG. No. 2917-00086