



HRC

hot runner parts & service



Product Overview
Spare parts for PET hot runners



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About us

We are a small family-owned business in Hungary who started our operations in 2006. Our team consists of dedicated specialists, who work closely together to ensure our customer's expectations are always met.

Since we are small and privately owned, we can provide flexibility in our staffing and workflow in order to achieve the fastest turnaround times in the industry, without sacrificing quality of work.

Our custom-built workshop is equipped with the latest technologies, enabling us to work efficiently while maintaining a lean and robust operation. This has resulted in over 110 hot runners refurbished to date, with highly positive feedback and returning customers in over 30 countries.

Our continuous improvement program ensures we are striving to achieve the very best performance we can deliver. We have built close relationships with the industry's leading spare parts suppliers, focusing on component quality & consistency to ensure correct functionality and longevity over part cost.

To confirm part quality we believe in data and facts, which is why 100% of our incoming parts received have the hardness and critical dimensions measured, to ensure parts are within agreed manufacturing specification.

This extra rigorous quality check allows us to provide strong commitments and ensures a smooth operational start-up of the hot runner, while maximizing its lifecycle until the next preventive maintenance or refurbishment.

The understanding we have gained with regards to the impact a blocked cavity or short shot can have on our customer's operational performance, preform quality, scrap levels and total cost of ownership, further supports our zero compromise on part quality, in order to benefit our most important partner: our customer.

HRC Europe Ltd.

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Replacement hot runner spare parts for **HUSKY** PET hot runners



Nozzle tips



535242	2851151
536660	2892341
2149709	5248176
2594014	5249516
2725698	6600738
2846793	

Insulators



2504076	5472065
2633927	6171097
5233073/ 3019811	6171081/ 2221327
5233082	6171107
5470645	7703145
5471184	

Stems



533429	2593882	4015316	4151372	4578675	5248113	6884348
533430	2640637	4053817	4151373	5045353	5249532	6960014
534460	2765562	4150851	4151375	5143952	5507283	7401055
534765	2853499	4151199	4157030	5174911	6217999	7514505
2164313	3758369	4151233	4528743	5172155	6409714	

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HUSKY is a registered trademark of Husky Injection Molding Systems Ltd.
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Housings



534157
534761
2703582
2719249
2719250
5475707

Manifold bushings



2525649
2525668
2534532

Spacers



533376
2034863

Disk springs



2426067
2452952

Back up spacers



532963
533668

Piston cylinders



3731086
3731087
6343471

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Central locators



535636
535637
535638

Back up pads



2408059
5575864

Grafoil seals/retaining rings



210776
535035
2468734
3323778

Valve bushings



533554
534618
2096010
2096012
2391203

Locating insulators



2426065
2451344

Heaters



534192
534445
534533
3083481

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HUSKY
PET hot runners



Set screws



2343806

T/cs



534184
534541
1502149
2283616

O Rings



536481
1090035
6023531
6040676
7271306

Pistons



535480 7514411
2964040 7514565
3304540 7996104
4811294
6366692

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Replacement hot runner spare parts for MHT PET hot runners



Nozzle tips



100241
100351

Insulators



100561

Stems



100453
100454
100455
100456
100957
100981

O Rings



101401/
101402
101405/
101406

Valve bushings



100800	101490	296361
100801	244049	999300 (Vulcan II)
100803	244050	999304 (Vulcan II)
100805	296360	

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MHT is a registered trademark of MHT Mold and Hotrunner Technology AG.
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Replacement hot runner spare parts for MHT PET hot runners



Housings



100002
100297
H800P576

Spacers



100290

Pistons



100580
244051
999301/
999302

Tip heater



104405
104305

T/cs



100101
105038

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Replacement hot runner spare parts for
Otto Hofstetter
PET hot runners



Nozzle tips



212-01
216-02
E1396-ZB-A02-02

Stems



162-01
162-02
606-01
733-01
734-01
755-01

O Rings



KT1040
KT1151
ZB159
ZB162
ZB195

Set screws



421-03

T/c rings



633-01

T/c clamps



KT1005

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T/cs



NT1702
ZB326
ZB327

Tip heaters



NT1701
ZB340
ZB422

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Warranty

Through our rigorous quality system and the partners we work with, we can offer our customers up to 12 months warranty on parts and workmanship, applicable against defects in design, material properties, specification & functionality, under normal operating conditions and maintenance regimes.

In the unlikely event of an issue occurring, HRC is ready to provide immediate support where required, and following root cause analysis provide a corrective action plan to rectify the issue. Should an issue arise from operating outside of OEM's recommendations, we are willing and able to provide training and share our in-depth knowledge.

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Sustainability

HRC is aware of the growing awareness and challenges that the industries and our customers face in terms of climate change and CO₂ emissions. We believe sustainability should be at the heart of each business, and we try our best to apply best-practices in our field of work.

As of 2019 we can proudly state that following the commissioning of our dedicated solar panel installation, 100% of our consumed electrical energy is renewable and self-produced.

Our waste management includes the meticulous separation into the different recycling waste streams (paper, wood, steel, plastics) for collection by local recycling factories. Waste is disposed of through local energy recovery streams.

Through these efforts, we hope to contribute towards the goals of our customers and demonstrate that we are a sustainable partner in their supply chain.

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