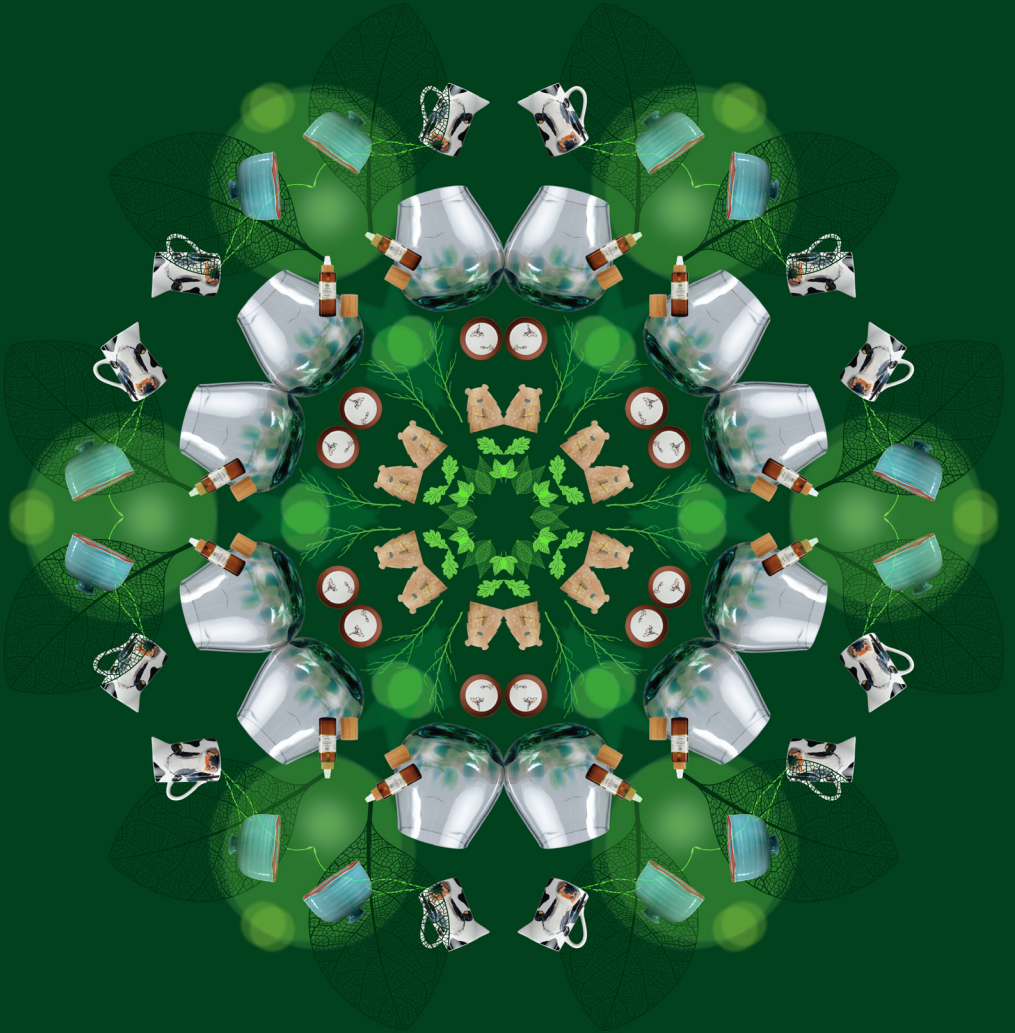




# SHOWCASE IRELAND

February 27<sup>th</sup> - March 2<sup>nd</sup>  
2022  
RDS, Dublin



The Irish  
Advantage

 **ENTERPRISE  
IRELAND**

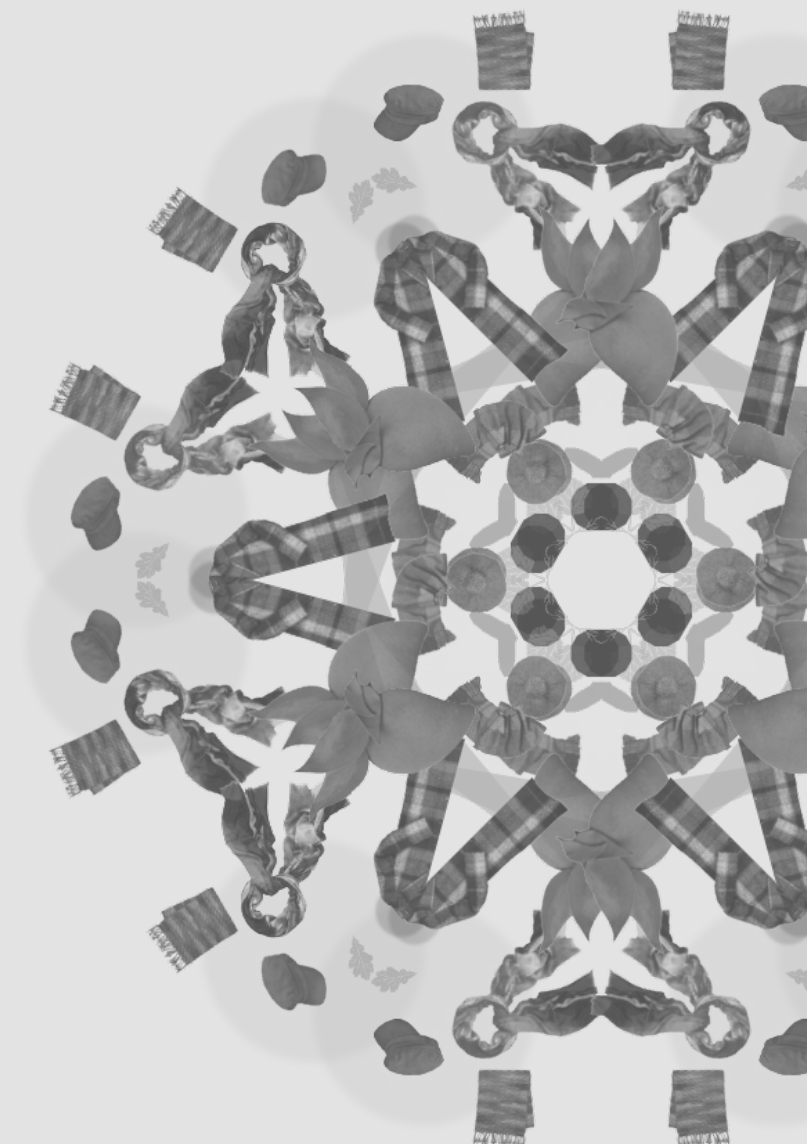
# Introduction

## Enterprise Ireland welcomes you to Showcase 2022.

We are proud that Ireland is home to many creative, progressive luxury brands across Home & Gift, Jewellery & Fashion.

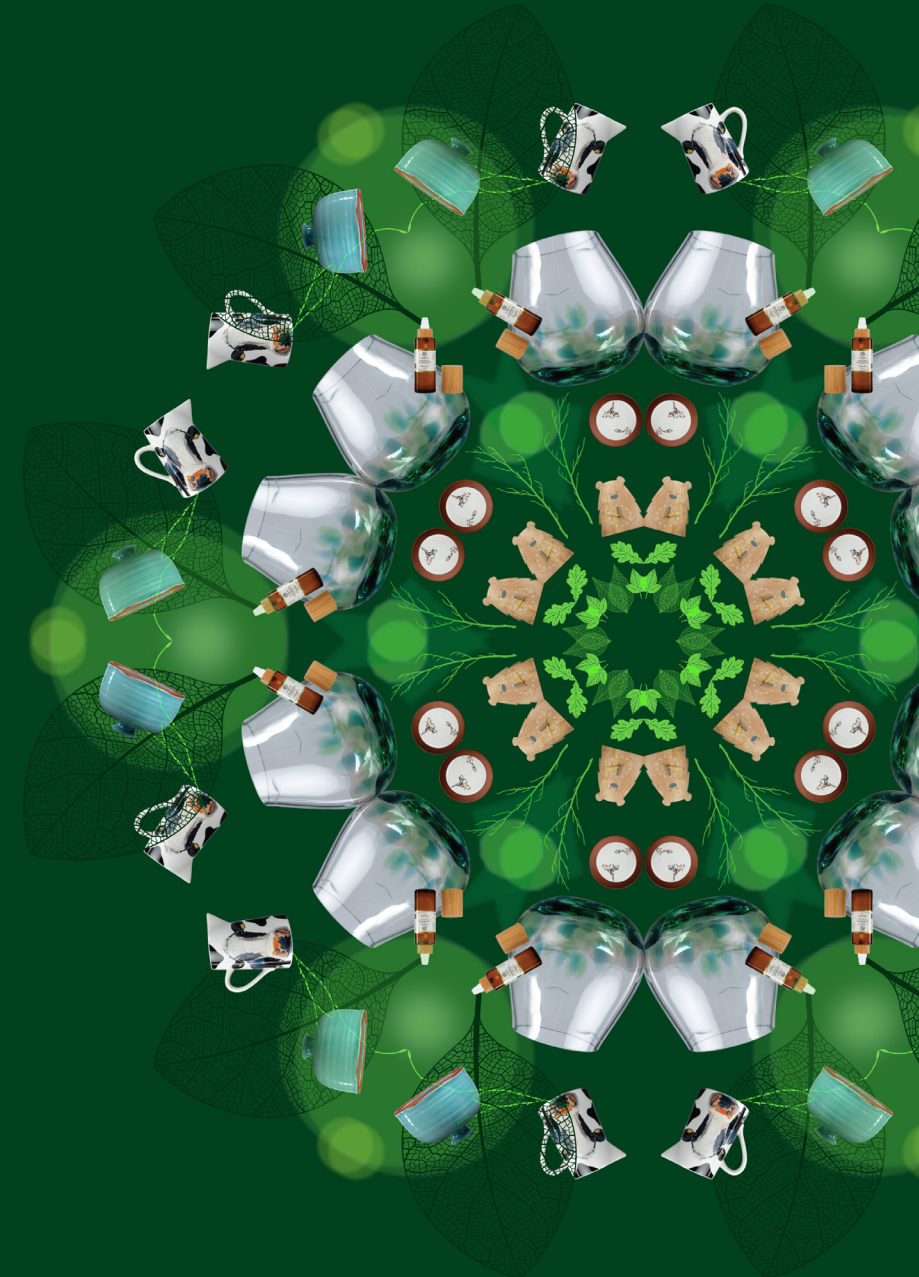
We invite you to explore a selection of Ireland's award winning companies that are participating and launching new products at Showcase Ireland.

Looking forward to meeting you at Enterprise Ireland's International Buyers Lounge at the show.



# Home & Gift

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Stand no:  
D18/D20

## Allied Imports

Allied was founded in 1973 and is primarily involved in the manufacture and wholesale of giftware and souvenir products. Allied distribute and sell into markets in Ireland, Europe, USA. Allied have a wholly owned company in Scotland selling our products. Products range from confectionery to textiles to jewellery to collectables. Allied is involved in the Irish Tourism and gift sector and therefore the product ranges available reflect this focus. Main categories include, Ceramic, Plush, Glassware, hats, Jewellery, Collectables, Confectionery, Postcards, Calendars, Toys and candles.

They have worked with brands such as Guinness, Garfield, Riverdance, Special Olympics and Trinity College. They have a strong portfolio of their own brands that they have created. They are currently producing ranges of product for Murphy's Irish stout and Bewley's.

Mauricio Guzman (National Business Manager)  
[sales@alliedimports.com](mailto:sales@alliedimports.com) | [mg@alliedimports.com](mailto:mg@alliedimports.com)  
[www.alliedimports.com](http://www.alliedimports.com)

Stand no:  
C32/D60

## Brooke & Shoals Fragrances

New Natural Botanical Wellness Collection, all Backed by Science.

Award winning brand Brooke & Shoals Fragrances will be launching their exciting new botanical collection at Showcase 2022. This natural eco-friendly wellness range has been created to enhance vitality, relaxation, and sleep and is all backed by science. The selection of new products in this mood boosting collection will include, hand cream, body cream, hand wash, body wash, scented candles and essential oils – ticking all the boxes for anyone interested in natural/organic beauty and sustainable wellness.

Founded in 2010 by Fragrance Designer, Alison Banton, Brooke & Shoals Fragrances based in Greystones, Co. Wicklow. Over the past 11 years, Brooke & Shoals has won a total of 11 awards in Ireland and the UK, for the quality of their products and for the innovation of their fragrance blends. The company's original and classic product collections includes scented candles, reed diffusers and body products. Everything is made in Ireland using the highest quality ingredients.

Alison Banton  
[alison@brookeandshoals.ie](mailto:alison@brookeandshoals.ie)  
[www.brookandshoals.ie](http://www.brookandshoals.ie)

Stand no:  
D96

## Fragrances of Ireland

We are a family owned boutique perfumery, and Inis the Energy of the Sea is our signature collection. For over thirty years, we have been creating perfumes and toiletries inspired by the magic, beauty and nature of Ireland. Inis is a boutique brand favorite around the world – a sparkling, clean unisex fragrance that captures the feeling of a perfect sunny day by the sea. The cool, pristine waters of the Atlantic Ocean are the source of the nutrient-rich seaweed found in all of our body care products.

Carole Greene

[hello@fragrancesofireland.com](mailto:hello@fragrancesofireland.com)  
[www.fragrancesofireland.com](http://www.fragrancesofireland.com)

Stand no:  
D23

## Killarney Printing Souvenirs & Gifts

Killarney Printing, Souvenir & Gifts is a leader in the souvenir & giftware market. We have, for over 100 years, been supplying craft and gift shops throughout Ireland and abroad with quality products ranging from postcards to teddy bears, road maps to household giftware, and everything in between. We specialise in bespoke branding, offering our customers the opportunity to have specialised products unique only to their shop localised to their area, in smaller, more realistic quantities. Come see us at Showcase 2022 Stand No. D23 in the main hall.

Michael O' Donoghue  
[mike@killarneyprinting.ie](mailto:mike@killarneyprinting.ie)  
[www.killarneyprinting.ie](http://www.killarneyprinting.ie)

Stand no:  
D42

## Nicholas Mosse Pottery

Nicholas Mosse has been producing spongeware by hand at his studio in Bennettsbridge, Co. Kilkenny since 1976. It is a family owned and run business, and one of the few potteries making pottery by hand in Ireland today. We do this by using time honoured hand crafting and decorating techniques developed in the 18th and 19th centuries. The pottery has grown into a company that today exports worldwide and has avid collectors all over the world. We are constantly evolving and offer a wide range of shapes and patterns to choose from.

Karen Somers

[sales@nicholasmosse.com](mailto:sales@nicholasmosse.com)  
[www.nicholasmosse.com](http://www.nicholasmosse.com)

Stand no:  
C52

## Rathborne Candles

Established in Dublin in 1488, Rathborne's is the world's oldest candle company. Five centuries later our candles are still being hand poured in Dublin. We craft each detail of our 100% natural wax candles to give a truly luxurious experience.

Our 'Beyond the Pale Collection' now consists of candles, diffusers, bath and body products and gift sets in eight different unique fragrances that reflect the Irish countryside while carrying a modern contemporary edge.

Our new truly sustainable natural Botanical Bee Collection has been developed with bespoke blends of 100% natural essential oils to boost wellbeing.

Siobhan Kehoe

[siobhankehoe@rathborne.ie](mailto:siobhankehoe@rathborne.ie)  
[www.rathbornes1488.com](http://www.rathbornes1488.com)

Stand no:  
D36

Stand no:  
D62/D84

## Rí na Mara

Award winning, family owned company Rí na Mara was founded 2004, in Connemara on Ireland's West Coast. Rí na Mara produce Ireland's leading luxury Sea Algae Cosmetic brands using sustainable, hand harvested seaweed from the purest marine waters in the world. The Vitamin, Protein & Mineral rich, organically certified seaweed plant is the main extract in all products. Award winning Face Moisturiser is the most popular and top selling, followed by Facial Serum, Facial Oil, Eye Cream, Cleansing Water, Body Lotion, Body Cream, Face Mask, Shower Gel, Seaweed Foaming Bath. All products are Free from Parabens & Harsh chemicals.

Irish Organics Natural Cosmetics [www.irishorganics.ie](http://www.irishorganics.ie) Irish Organics Natural Cosmetics brand are Certified Organic by NATRUE, using Organically certified Seaweed and complemented with select Natural botanical's that form a synergy to provide a safe, effective and luxurious Skincare range of six products Face Cream, Face Mask, Body Cream, Body Lotion, Shower Gel and Seaweed Bath. All Natural Products ideally suited for anyone with concerns about cosmetic ingredients.

We would love you to visit our stand for Showcase Ireland specials

[info@rinamara.com](mailto:info@rinamara.com)  
[www.rinamara.com](http://www.rinamara.com) and [www.irishorganics.ie](http://www.irishorganics.ie)

## Tipperary Crystal

Tipperary Crystal have embarked on a very successful product category expansion to now include Jewellery, Watches, Handbags and Body-care product. We are continuing our Marketing campaign to grow the brand recognition in Ireland with Rose of Tralee headline sponsorship and our Christmas TV advertisement campaign.

We have created an export brand for Tipperary crystal called Bailey & Brooke that was launched in 2018 and we now have distributors in twelve countries

Robbie Scanlan  
[rscanlan@alliedimports.com](mailto:rscanlan@alliedimports.com)  
[www.tipperarycrystal.com](http://www.tipperarycrystal.com)

Stand no:  
D4

## Tourist Books Express / Gill Books

All types of books for visitors. Children's stories, picture books, cookery, guide books and much more.

Linda Murphy

[sales@gill.ie](mailto:sales@gill.ie)

[www.touristbooksexpress.com](http://www.touristbooksexpress.com)

Stand no:  
D52

## Wild Goose Studio

For more than 50 years, one of Ireland's original craft companies has been celebrating this country and its great heritage by the creation of high quality gifts: designed to inspire.

Jamie McCarthy Fisher

[info@wildgoosestudio.com](mailto:info@wildgoosestudio.com)

[www.wildgoosestudio.com](http://www.wildgoosestudio.com)

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1. Brooke & Shoals Fragrances
2. Tipperary Crystal
3. Nicholas Mosse Pottery
4. Ri Na Mara
5. Killarney Printing, Souvenirs & Gifts

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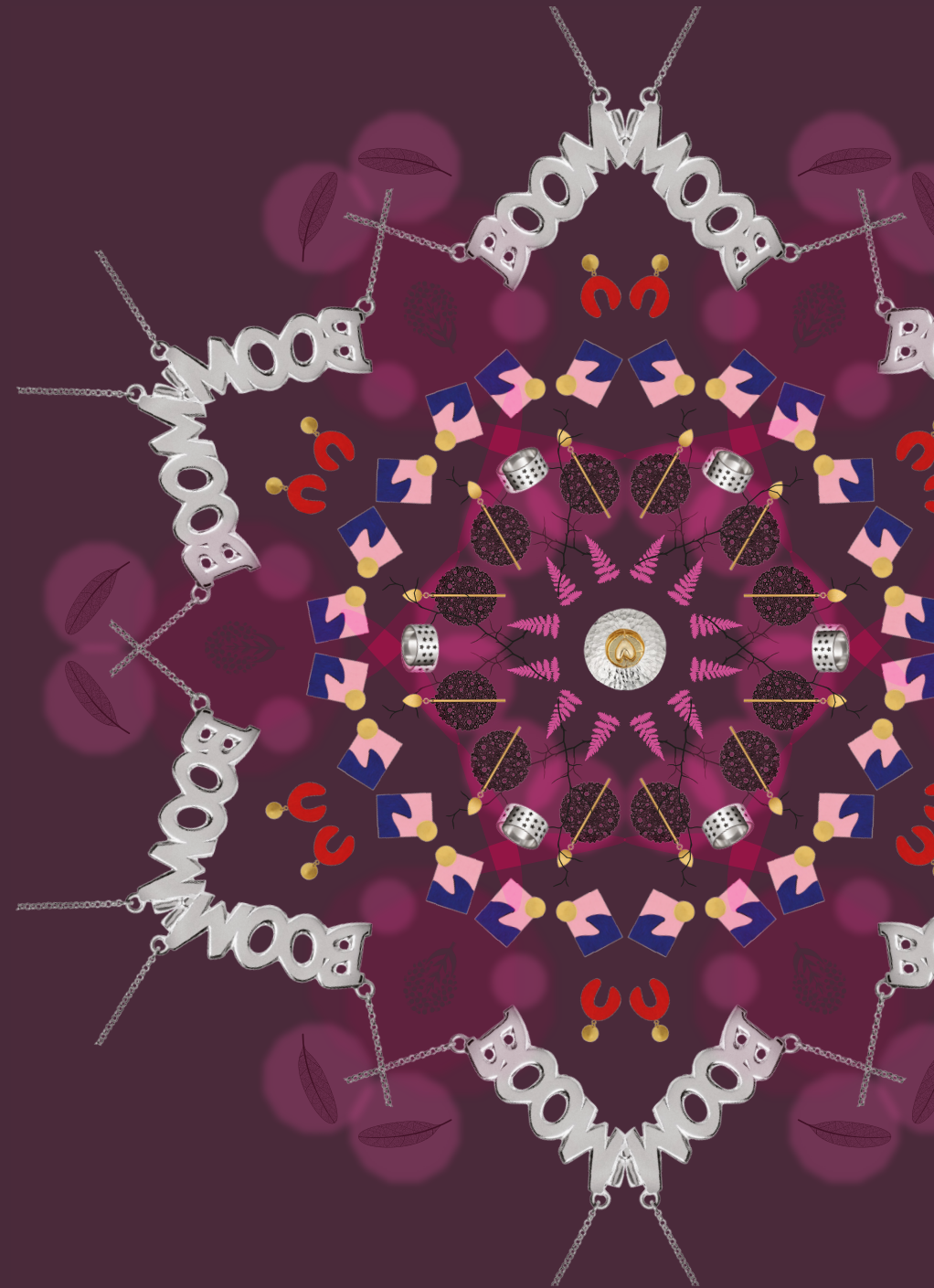
**Tourist Related Gift Products including souvenirs, soft toys, home-wares, books & maps**

Killarney Printing has long been recognized for its quality tourist related gift products including Guide Books, Maps, Prints, Fridge Magnets, Postcards, Humorous Sayings, Teatowels, Mood Rings and Soft Toys



# Jewellery

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The Irish  
Advantage

 **ENTERPRISE  
IRELAND**

Stand no:  
D122

## Boru Jewellery

Boru's history can be traced back to the mid 80's. Originally called Celtic & Heraldic, the company initially produced Family Coat of Arms Jewelry, showcasing the proud heritage of people all over the world. This was the 'first' of many; first company to use Family Coat of Arms on a piece of jewelry, the original designer of the infamous 'Mo Anam Cara' ring and also the first manufacturer to use the Claddagh symbol on a Wedding Band.

Inspired by our last great king, Brian Boru, and with a desire to replicate the values, heritage, skills and craftsmanship that go into making exquisite handmade Jewelry, Boru was born. Boru's vast range of products include Wedding Bands, Celtic style Pendants, Earrings, Bracelets, Bangles, Rings, Wedding Tokens and so much more. Our design team can customise pieces including but not limited to Rings, Tie Tacs/Bars, Pendants and Pins for College's, Companies, School's, Golf Club's as well as custom Wedding and Engagement Rings.

To view their many collections go to [www.borujewelry.com](http://www.borujewelry.com) to see their infamous Celtic Warrior Collection, Signature Collection, Bridal Collection, Claddagh Collection and Damhsa Collection.

Paul O'Neill  
[sales@borujewelry.com](mailto:sales@borujewelry.com)  
[www.borujewelry.com](http://www.borujewelry.com)

Stand no:  
D146

## Fadó

Fadó is an Irish company specializing in handmade Claddagh, Celtic and Contemporary Irish Jewellery. Fado features a wide range of designs from Celtic abstract creations to the more traditional Claddagh motifs. Their 'Impressions of Ireland' ring with its markings that track landmark moments in Ireland's history is clever and stylish and has mass appeal. In business since 1993 the jewellery is sold extensively in Ireland, the United States and Canada. Each piece of Fadó jewellery is hallmarked at the Irish Assay Office which is located in Dublin Castle, Your guarantee of the fineness of the product since 1637.

John Condrón  
+353 (0)404 65226  
[sales@fadojewelry.com](mailto:sales@fadojewelry.com)  
[www.fadojewelry.com](http://www.fadojewelry.com)

Stand no:  
D150

## JC Walsh & Sons

Welcome to JC Walsh and Sons Ltd. We hope you enjoy our handmade in Ireland range of products consisting of beautifully handcrafted Connemara marble jewellery, gifts and souvenirs, also our Connemara Kitchen Food collection, textiles and religious goods. Take home a real piece of Ireland which is as unique as your fingerprint as no two pieces of Connemara marble are the same.

Alan Baker

[alan@connemaramarble.com](mailto:alan@connemaramarble.com)

[www.connemaramarble.com](http://www.connemaramarble.com)

Stand no:  
D128

## JMH Jewellery

JMH Jewellery have been making beautiful jewellery inspired by our Celtic heritage for over 40 years. Making jewellery in Ireland is our passion, we produce in Sterling Silver, 9ct, 10ct, 14ct and 18ct gold. The quality of our finish and our attention to detail are second to none.

Eve Turner / Joe Harbourne

[info@jmhjewellery.com](mailto:info@jmhjewellery.com)

[www.jmhmanufacturing.com](http://www.jmhmanufacturing.com)

Stand no:  
D100

## Mullingar Pewter / Silver Spirit

Pewter, in celtic & traditional designs, jewellery boxes, watches, key rings, money clips, wine accessories, usb keys and many souvenir items. Large jewellery collection in celtic and neolithic design.

Peter Collins

[mullingarpewter@eircom.net](mailto:mullingarpewter@eircom.net)  
[www.mullingarpewter.com](http://www.mullingarpewter.com)

Stand no:  
D118

## Solvar

Solvar is an award-winning jewellery manufacturer crafting Irish jewellery since 1941. We are a third-generation family run Irish business combining our passion for Ireland with our love of jewellery. Each piece of Solvar jewellery is individually designed, drawing inspiration from Ireland's rich heritage and unique icons to provide a cherished memory of Ireland. Our master designers craft each piece in the finest detail to the highest standard, using centuries old craftsmanship skills.

In addition to our Ireland inspired pieces, we craft bespoke jewellery for leading visitor attractions, destination and brands locally and internationally.

Marcus Obernik / Geoff O'Donoghue

[marcus.obernik@solvar.ie](mailto:marcus.obernik@solvar.ie) | [geoff.odonoghue@solvar.ie](mailto:geoff.odonoghue@solvar.ie)  
[www.solvar.com](http://www.solvar.com)

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1. JC Walsh & Sons
2. Fadó
3. Solvar Ltd
4. Boru Jewellery
5. Mullingar Pewter /Silver Spirit

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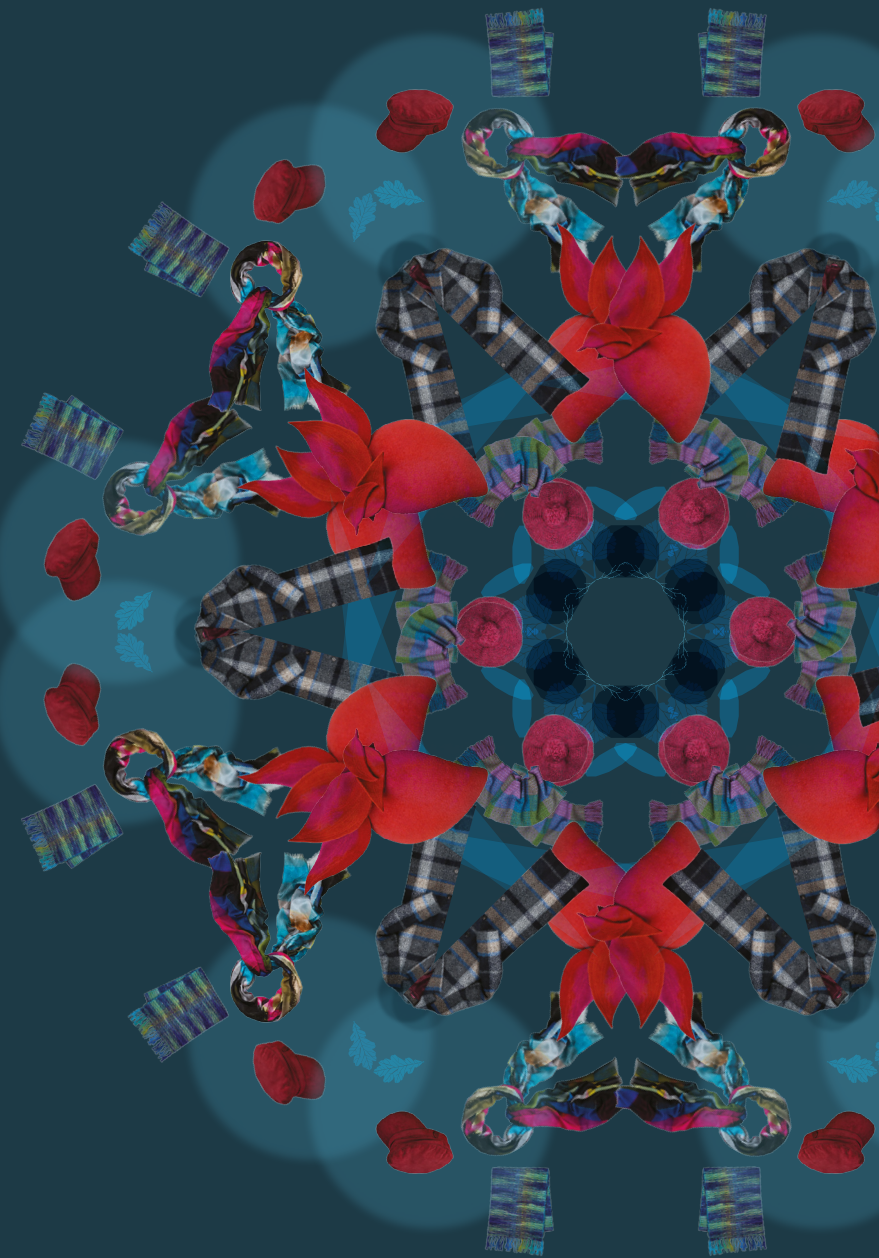


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# Fashion & Accessories

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Stand no:  
E74

## Aran Woollen Mills

Aran Woollen Mills, Ireland's leading knitwear brand, offers the most extensive range of beautifully crafted Irish knitwear for men, women, children – garments, accessories and homewares - in almost exclusively natural and luxury yarns. Established over 50 years ago by the Hughes family in the picturesque town of Westport, Co. Mayo, Aran Woollen Mills partners with discerning retailers the world over whose customers appreciate the unique design, quality and value that the brand has come to represent.

Kieran Costello  
[Kieran.c@aranwoollenmills.com](mailto:Kieran.c@aranwoollenmills.com)  
[www.aranwoollenmills.com](http://www.aranwoollenmills.com)

Stand no:  
E106

## Branigan Weavers

Colours of Ireland captured and crafted in wool and wool blends.

John Branigan  
+353 41 983 9680  
[info@braniganweavers.com](mailto:info@braniganweavers.com)  
[www.braniganwoollenmills.com](http://www.braniganwoollenmills.com)

Stand no:  
E78

## Cara Craft (Fashionflo Ltd)

Cara Craft is Ireland's leading wholesaler of souvenir garments to the retail tourist sector, supplying large ranges of t-shirts, sweatshirts, hats, mugs, magnets etc.

We do our own printing and embroidery at our Dublin factory. We will also be pleased to quote for a customer's own design, printed or embroidered.

Brendan Fitzgerald  
[bcarroll@fashionflo.ie](mailto:bcarroll@fashionflo.ie)  
[www.fashionflo.ie](http://www.fashionflo.ie)

# Dubarry

Dubarry draws its inspiration from Ireland's ancient landscape, where the elements are unforgiving.

This is Dubarry's heritage and the foundations on which we have built a collection of timeless, performance lifestyle products that stand the test of time.

Standing proudly at the head of Dubarry's range is Galway, our world-famous signature leather boot. Designed with technical expertise, made with DryFast-DrySoft leather and lined with Gore-Tex membrane, they are waterproof, warm & breathable with shock absorbing soles for excellent performance, no matter the conditions. Our Vintage Dry Wax & Gore-Tex jackets are built with a passion for adventure. Envious styling is backed up by exceptional protection, from waterproof finishes to warm breathable linings.

Tweed is cornerstone of the Dubarry Country clothing collection with a wide variety of new patterns, colourways and styles, developed into a range consisting of coats, jackets, skirts and caps. The Dubarry Country collection is finished off with a wide range of leather bags and leather goods which is complemented by a range of footwear and accessories covering all the key gifting price points.

Our new Aquatech Collection is the sailor's benchmark of performance and quality with a range of boots, trainers, deck shoes and lightweight, breathable technical clothing for both men and women. The collection is loaded with innovative, practical design features to ensure they perform brilliantly at sea and ashore. With deep nautical roots and a long heritage of innovation, we're one of the most trusted brands in sailing.

Paul Corson

[pcorson@dubarry.com](mailto:pcorson@dubarry.com)

[www.dubarry.com](http://www.dubarry.com)

## Hanna Hats of Ireland

Hanna Hats specialises in luxury tweed & linen headwear pieces and accessories, handcrafted in our Donegal Town workshop. The company, as we know it today, was founded by our grandfather, David Hanna, in 1924. David initially focused on tailoring suits, and then by chance he discovered a particular interest and flair for headwear, and the rest is our history. We continue to uphold the impeccable quality standards & great customer service which were so important to our father John and our grandfather David. We are proud to keep the skill of headwear creation alive in Donegal, Ireland, and to support our community and the wonderful textile mills on our doorstep.

Our AW2022/23 Collection is a carefully curated collection of our cornerstone styles and new innovations. The fabric collection is inspired by the changing seasons against the dramatic backdrop of the Atlantic Ocean. Each product is made using age old traditions and the finest Irish tweed and linen, and Scottish Harris tweed.

There have been many innovations throughout the years, but the expert team at Hanna Hats continue to hold dear their craft, quality, and heritage. Each Hanna Hats product is a timeless piece of luxury handcrafted in Donegal.

Eleanor Hanna  
[sales@hannahats.com](mailto:sales@hannahats.com)  
[www.hannahats.com](http://www.hannahats.com)

## Jack Murphy Clothing

Jack Murphy began his career in the garment industry in the 40's, specialising in corstery. Born in Dublin, Ireland in 1922, he like many at the time, served in WWII. After returning from the war, he moved to Skerries, Co. Dublin with his wife Frances where he started up his own niche corstery business.

With this expert knowledge of garment structure and ladies fashion, and taking the outdoor functional military attire into consideration, soon the Jack Murphy brand was born.

Jack was a family man, so it's no surprise that his son Michael, and his granddaughter Sarah are continuing on his elegant legacy. Creating beautiful, purposeful clothing that is made to last; Jack Murphy the brand is committed to slow fashion and tailored functionality in every collection.

Staying true to these values, each piece still carries Jack's personal signature of authentication. We want to capture the essence of self-expression, comfort and pride when wearing Jack Murphy and in doing so, we hope you will pass this joy and jacket on to the next generation.

Sarah Murphy  
[sarahm@jackmurphy.ie](mailto:sarahm@jackmurphy.ie)  
[www.jackmurphy.ie](http://www.jackmurphy.ie)

Stand no:  
D100

## Kerry Woollen Mills

The 17th century Kerry Woollen Mills situated on the beautiful Ring of Kerry has been creating fabrics and yarn from wool for over 300 years. Today's mill marries tradition with contemporary styling for discerning customers in Ireland and overseas. Our extensive product range of natural textiles includes tweeds, blankets, throws, knitting yarns, capes, knitwear, shawls, ponchos, scarves and many other accessories. We have long experience of exporting to many countries and tailoring our products for individual markets.

Andrew Eadie  
[sales@kerrywoollenmills.ie](mailto:sales@kerrywoollenmills.ie)  
[www.kerrywoollenmills.ie](http://www.kerrywoollenmills.ie)

Stand no:  
E94

## Lee Valley Ireland

Presenting our traditional Irish flannel grandfather Shirts, cotton and linen shirts. Famous for our flannel nightwear. Introducing several new styles including Irish tweed vests, as well as our new organic range.

Denis Hurley  
+353 (0) 26 49170  
[sales@leevalley.ie](mailto:sales@leevalley.ie)  
[www.leevalleyireland.com](http://www.leevalleyireland.com)

Stand no:  
D112

## Mucros Weavers

View the full range of Mucros Scarves, ladies & gents headwear. New ranges include gents waistcoats, ladies handbags and capes. Affordable Luxuries woven from premium quality natural yarns.

John Cahill  
[weaving@muckross-house.ie](mailto:weaving@muckross-house.ie)  
[www.muscrosweavers.ie](http://www.muscrosweavers.ie)

Stand no:  
D108

## West End Knitwear

This year we will introduce our collection of new styles and will bring our Aran Crafts and NUA best sellers. We specialize in 100% Merino Wool, pure New Wool, Super Soft Merino wool, Linen/Cotton and Cashmere blends. We are Ireland's largest knitwear company having an extensive stock service. We knit Ladies, Gents, Children's, Accessories and Homewares. Our range includes Jackets, Coats, Cardigans, Capes, Ponchos, Hats, Mittens, Scarfs, Blankets and Cushions.

Niall Cullen  
[info@westendknitwear.ie](mailto:info@westendknitwear.ie)  
[www.westendknitwear.ie](http://www.westendknitwear.ie)

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1. Dubarry
2. Jack Murphy Clothing
3. Lee Valley
4. Kerry Woollen Mills
5. West End Knitwear

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IRELAND**

For more information  
[www.irishadvantage.com](http://www.irishadvantage.com)

#IrishAdvantage



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