



ĆMIELÓW
1790



CHODZIEŻ
1852



Ćmielów Design Studio

Polskie Fabryki Porcelany
„Ćmielów” i „Chodzież” S.A.

2025





Polskie Fabryki Porcelany „Ćmielów” i „Chodzież” S.A.

Polish Porcelan Factories ‘Ćmielów’ and ‘Chodzież’ Inc.

PPF is a company established on 3rd of June 2013 as a result of a merging process between two companies – ‘Ćmielów’ Porcelain Factory Ltd. and ‘Chodzież’ Porcelain Inc. The PPF owns three brands: ‘Ćmielów’, ‘Chodzież’, and ‘Ćmielów Design Studio’. Each brand has its own character, but high quality is their common feature. The PPF produces high quality thinned-wall porcelain. The PPF belongs to the capital group WISTIL which also includes the Table Porcelain Company ‘Lubiana’ Ltd. which specializes in producing high quality HoReCa porcelain. PPF and Lubiana form the Polish Porcelain Group.





Ćmielów is already 235 years

of cultivating the tradition of producing porcelain of historic quality in innovative forms. While maintaining an artistic approach to design, our products are fully functional and environmentally friendly.

We create unique products, taking care of the smallest details and placing emphasis on the craftsmanship of handmade and hand-decorated products. By caring for and continuing the handmade process, we use 21st century technology to produce fine porcelain.



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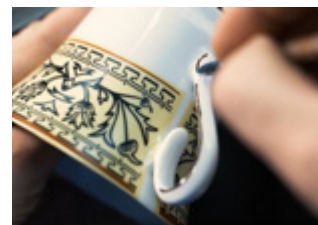
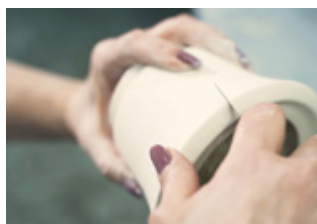
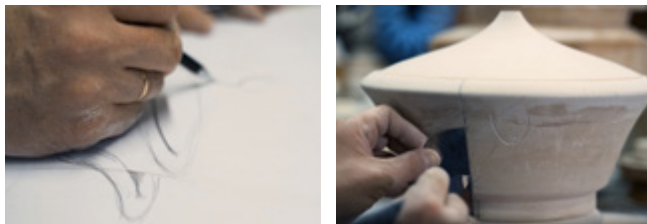


Chodzież has more than 170 years of brand history.

It is a beloved indigenous brand, accompanying the celebration of everyday moments for years.

It is identified with the homely warmth of traditional and fine porcelain. Collections change from year to year to respond to the current needs of the next generations.

We are ready to rise to the challenge of representing our unique style, high stature and priceless family traditions in the form of table porcelain.



The work of human hands

We have been creating porcelain with passion and commitment for 235 years.

Porcelain from Ćmielów is synonymous with craftsmanship and elegance, which is ensured by our employees every day.

Our hands create your tableware.

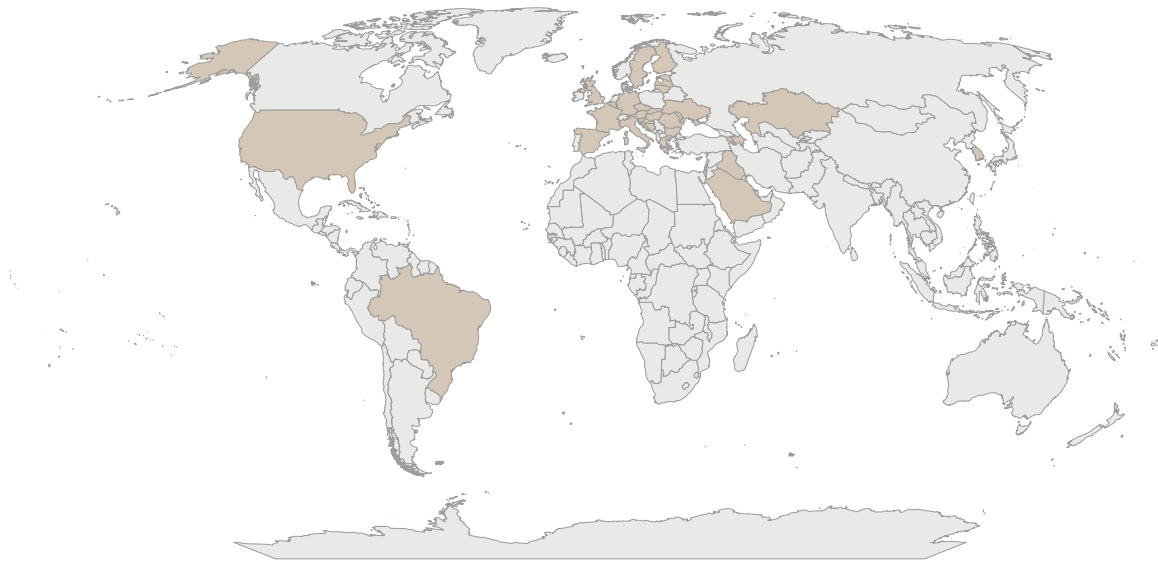


Annually, we produce 2 000 tons of porcelain (8 500 000 items), 360 000 psc of decal sheets.

Polskie Fabryki Porcelany „Ćmielów” i „Chodzież” S.A. employs currently 420 people.

60% of our products go to the domestic market

40% of products are sold to foreign markets



We export our products to:

Armenia	Finland	Germany
Austria	France	Romania
Azerbaijan	Greece	Slovakia
Belgium	Spain	Slovenia
Bosnia and Herzegovina	Iraq	South Korea
Brazil	Israel	Sweden
Bulgaria	Italy	Ukraine
Croatia	Kazakhstan	United States of America
Cyprus	Kingdom Of Saudi Arabia	Hungary
Czech Republic	Lithuania	United Kingdom
Denmark	Latvia	United Kingdom-Northern Ireland
Estonia	Moldova	

The best selling collections in 2024 – export



The main raw materials for the production porcelain

Origin raw materials:

Germany, the Czech Republic, Hungary, France, Poland



Production of porcelain

is performed in several highly interconnected stages, on the basis of a developed technological process:

1. Preparation of ceramic mass and glaze.
2. Molding products through:
 - » molding products from flexible mass
 - » molding products from liquid mass:
 - using the traditional method, in plaster molds
 - using the method of pressure casting
 - » from granulate, using isostatic presses
3. Drying and finishing of moulded products.
4. Initial burning, the so-called 'biskwit', at a temperature of 960°C / 46 hours.
5. Glazing of the semi-finished products.
6. Secondary burning, 'on hard', at the temperature of 1380°C / 7 hours.
7. Grinding, polishing, sorting into qualities, completing into sets.
8. Decorating.
9. Decorated products are burned at the temperature of 800°C (onglaze decoration), or 1250°C (inglaze decoration).
10. Completing, packing, passing to the warehouse.

Our Group begins work on implementing ESG-compliant requirements and reporting

A NEW PERSPECTIVE ON ESG: A WORLD OF SUSTAINABLE DEVELOPMENT

ESG, or Environmental, Social and Corporate Governance, is a key element that brings together care for the planet, responsibility towards the community and ethical principles in the management of companies. These three pillars form the basis for assessing the sustainability of companies, which, in the light of European Union regulations, will be obliged to implement the relevant guidelines and report regularly on their activities.

A FUTURE IN CHANGE

In the coming months, the Group companies will be working intensively on the necessary modifications. The aim is not only to comply with legal requirements, but also to develop effective reporting methods that enable transparency and accountability in business operations.

SUSTAINABILITY AS A PRIORITY

Thanks to these initiatives, companies will not only be able to comply with standards but will also be able to actively contribute to building a better future in which sustainability becomes an integral part of their strategy. This is a step towards a more responsible business, which is becoming increasingly important in today's world.



Tradition obliges



Ćmielów

From over 235 years continuously cultivates the art of hand decoration of porcelain. It is the oldest brand in the portfolio of Polish Porcelain Factories and in Poland. It creates a unique porcelain items, taking care of the smallest detail and emphasis on the art of performance. Is famous for its historical collections, which until today decorate the tables of Heads of States and Monarchs in the whole world. Ćmielów Porcelain for generations finds its place, inter alia, in the President of Republic of Poland Office, Belweder, the Office of the Prime Minister and state offices. Cmielow's tableware can be found in many diplomatic missions around the world. Elegant workmanship makes the possession of Ćmielów porcelain ennobles and adds style to the interior.



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For generations with us



Chodzież

Are collections of 'democratic porcelain' – created with great attention to the smallest detail, elegant, classic designs that appear in a daily basis on the tables of many Polish families. The origins of factory in Chodzież date back to 1852, when in possession of one of the present building of factory entered merchants, Hermann Müller and Ludwig Schnorr. Initially, the factory has specialized in the production of faience dishes, in 1896 began producing porcelain. Since then, this porcelain has been identified with home warmth and shared moments of joy.



Play with a modern form



Ćmielów Design Studio

It is a brand dedicated to those who are looking for modern aesthetics, originality and good design. Combination of over two hundred years of experience in the production of porcelain tableware with the artistic sensibility of contemporary designers. The Studio conducts educational activities, inviting artists and designers from all over the world for residencies.

Ćmielów Design Studio is a collaboration of designers, artists and the qualified staff of the Polish Porcelain Factory to create a prestigious collection of contemporary Polish design.



We cooperate with famous designers, who design porcelain items matched to individual needs of each customer.

Marita Benke Gajda

Stanisław Brach

Marek Cecuła

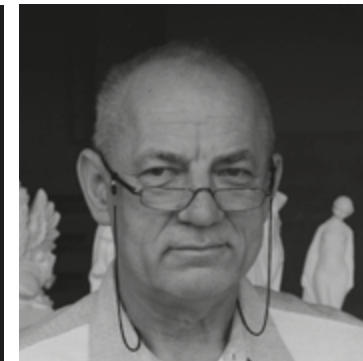
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